Inverter Air Conditioner
Installation Manual
KSV25CRF, KSV35CRF, KSV70CRF,
KSV25HRF, KSV35HRF, KSV52HRF,
KSV70HRF, KSV80HRF
Refrigerant R32
Congratulations and thank you for choosing our Inverter air conditioner. We are sure you will find your new air conditioner a pleasure to use. Before you use the air conditioner, we recommend that you read through the entire user manual, which provides the description of the air conditioner and its functions.

To avoid the risks that are always present when you use an electrical appliance, it is important that the air conditioner is installed correctly and that you read the safety instructions carefully to avoid misuse and hazards.

We recommend that you keep this instruction booklet for future reference and pass it on to any future owners.

After unpacking the air conditioner please check it is not damaged. If in doubt, do not use the air conditioner but contact your local Electrolux Customer Care Centre.

Meanings of symbols used in this manual are shown below:

⚠️ **warning**
This symbol indicates information concerning your personal safety

⚠️ **caution**
This symbol indicates information on how to avoid damaging the appliance

ℹ️ **important**
This symbol indicates tips and information about use of the appliance

🌱 **environment**
This symbol indicates tips and information about economical and ecological use of the appliance

🚫 This symbol indicates never to do this

✅ This symbol indicates always do this
Important safety instructions

Please read this installation manual and the user manual before installation and carefully store in a handy place for later reference. Inside you will find many helpful hints on how to install and test the air conditioner properly.

Electrical work must be installed by a licensed electrician. Be sure to use the correct rating of the power plug and main circuit for the model to be installed.

Incorrect installation due to ignoring this instruction may cause harm or damage, which may not be covered by warranty.

⚠️ R32 REFRIGERANT WARNING

Warning Refrigerant R32, mildly flammable. This product uses Refrigerant R32, Difluoromethane which is a mildly flammable gas class 2.2, based on AS1677 and must be handled by a Refrigeration Mechanic with an appropriate Australian Refrigerant Gas handling license

🔧 environment

Information on disposal for users

- Most of the packing materials are recyclable. Please dispose of those materials through your local recycling depot or by placing them in appropriate collection containers.
- If you wish to discard this air conditioner, please contact your local authorities and ask for the correct method of disposal.

Notice for installation

⚠️ caution

1. The unit must only be installed by a qualified refrigeration mechanic and electrical work carried out by a qualified electrician according to AS/NZS3000 electrical installation standard and all local and national regulations, and in compliance with this manual.

2. Before installation, please contact a qualified air conditioner installer. If the unit is not installed by a qualified air conditioner installer, the malfunction may not be solved due to faulty installation.

3. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

4. The appliance must be positioned so that the plug is accessible.

5. The temperature of the refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.

6. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

7. Children should be supervised to ensure that they do not play with the appliance.

⚠️ warning

Before obtaining access to terminals, all supply circuits must be disconnected.
Minimum floor areas

Your air conditioner is designed to condition the air for a certain range of room sizes, please ensure the selection of your air conditioner complies with the Kelvinator selection tool available from www.kelvinator.com.au

This product uses refrigerant R32. Certain levels of refrigerant require minimum room sizes. Please ensure that these minimum room sizes are adhered to for standard installations (7.5m pipe length). If larger refrigerant charges than standard are used then please consult AS60335.2.40 to determine the safe minimum floor area for the installation.

<table>
<thead>
<tr>
<th>Model no.</th>
<th>Charge of R32 (g)</th>
<th>Minimum floor area (m²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>KSV25CRF</td>
<td>710</td>
<td>n/a*</td>
</tr>
<tr>
<td>KSV25HRF</td>
<td>710</td>
<td>n/a*</td>
</tr>
<tr>
<td>KSV35CRF</td>
<td>970</td>
<td>n/a*</td>
</tr>
<tr>
<td>KSV35HRF</td>
<td>970</td>
<td>n/a*</td>
</tr>
<tr>
<td>KSV52HRF</td>
<td>900</td>
<td>n/a*</td>
</tr>
<tr>
<td>KSV70CRF</td>
<td>1300</td>
<td>1.87</td>
</tr>
<tr>
<td>KSV70HRF</td>
<td>1400</td>
<td>1.87</td>
</tr>
<tr>
<td>KSV80HRF</td>
<td>1700</td>
<td>2.76</td>
</tr>
</tbody>
</table>

no minimum floor area required for this product

Items required for installation

- Level gauge
- Screw driver
- Electric drill
- Hole core drill (55mm / 70mm)
- Flaring tool specifically designed for R32 or R410a refrigerant
- Specified torque wrenches
- Spanner (half union)
- A glass of water
- Hexagonal wrench (6mm)
- Gas-leak detector
- 2 stage vacuum pump
- Gauge manifold
- Users manual
- Thermometer
- Multimeter
- Pipe cutter
- Measuring tape

Components

<table>
<thead>
<tr>
<th>Number</th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Indoor unit mounting plate</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Clip anchor</td>
<td>not supplied</td>
</tr>
<tr>
<td>3</td>
<td>Self-tapping screw ST4 x 25</td>
<td></td>
</tr>
<tr>
<td></td>
<td>- for KSV70CRF, KSV70HRF &amp; KSV80HRF</td>
<td>10</td>
</tr>
<tr>
<td></td>
<td>- for all other models</td>
<td>5</td>
</tr>
<tr>
<td>4</td>
<td>Remote control</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>Remote control holder</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>Screw for remote holder</td>
<td>2</td>
</tr>
<tr>
<td>7</td>
<td>Battery (AAA 1.5V)</td>
<td>2</td>
</tr>
<tr>
<td>8</td>
<td>Insulation material</td>
<td>not supplied</td>
</tr>
<tr>
<td>9</td>
<td>Connection piping assembly (refer to page 8)</td>
<td>varies by country</td>
</tr>
<tr>
<td>10</td>
<td>Insulation hose for refrigerant piping</td>
<td>not supplied</td>
</tr>
<tr>
<td>11</td>
<td>Wall clamp</td>
<td>not supplied</td>
</tr>
<tr>
<td>12</td>
<td>Drain hose</td>
<td>not supplied</td>
</tr>
<tr>
<td>13</td>
<td>Connection power cable</td>
<td>not supplied</td>
</tr>
<tr>
<td>14</td>
<td>Drain connector (heat pump model only)</td>
<td>1</td>
</tr>
<tr>
<td>15</td>
<td>Drain plug (reverse cycle models with capacity of over 4500W)</td>
<td>3</td>
</tr>
<tr>
<td>16</td>
<td>Thermal insulating pipe for extending drain hose</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>Flare nut</td>
<td>2</td>
</tr>
</tbody>
</table>

NOTE: Other parts necessary for installation besides those mentioned above must be supplied by the customer/installer.
Product description

Indoor unit

Outdoor unit
Installation site instructions

A proper installation site is vital for correct and efficient operation of the unit.

Avoid the following sites where:
- strong heat sources, vapour, flammable gas or volatile liquids are emitted.
- high-frequency electro-magnetic waves are generated by radio equipment, welders or medical equipment.
- salt-laden air prevails (such as close to coastal areas).
- the air is contaminated with industrial vapours and oils.
- the air contains sulphurous gas such as in hot spring zones.
- corrosive or poor air quality exists.

Indoor unit
1. The air inlet and outlet should be kept clear of obstructions. Ensure the air can be blown through the whole room.
2. Select a site where the condensing water can be easily drained out, and where it is easily connected to the outdoor unit.
3. Select a place where it is out of reach of children.
4. Select the place where the wall is strong enough to withstand the full weight and vibration of the unit.
5. Be sure to leave enough space to allow access for routine maintenance.
6. For optimum performance, the indoor unit should be installed on the wall at a height of 2 metres or more above the floor and at least 2.5 metres from the opposing wall.
7. Make sure that the indoor unit is installed in accordance with installation dimension as below:
   - more than 15cm from the ceiling
   - more than 15cm
   - more than 2m from the floor
   - more than 2.5m from the opposing wall
8. Select place about 1m or more away from a TV set or any other electric appliance.
9. Select a place where the filter can be easily taken out.
10. Do not use the unit in wet areas such as the laundry or by a swimming pool.
11. A minimum pipe run of 3 metres is required to minimise vibration and noise.
12. Use a stud finder to locate studs to prevent unnecessary damage to the wall.
13. Any variations in pipe length may require adjustment to

refrigerant charge.
14. Do not install near a doorway.
15. Note low temperature soldering alloys are not acceptable.
16. Minimum room space requirements as advised on the rating plate must be complied with.
17. Reusable mechanical connectors may not be used within indoors or within wall or ceiling cavities where a refrigerant leak can gather.
18. All refrigerant tubing shall be protected or enclosed to prevent damage.

Outdoor unit
1. Select a site where noise and outflow air emitted by unit will not annoy neighbours.
2. Select a site where there is sufficient ventilation.
3. Select a site where there is no obstruction blocking the inlet and outlet.
4. The site should be able to withstand the full weight and vibration of the unit.
5. Select a dry place, but do not expose the unit to direct sunlight or strong wind.
6. Make sure that the outdoor unit is installed in accordance with the installation instructions, and is convenient for maintenance and repair.
7. Select a place where it is out of reach of children and far from animals or plants.
8. Select a place where the unit keeps the horizontal and aligned position.
9. Select at a place that respects the minimum distances around the outdoor unit as below:
   - more than 20cm
   - more than 30cm
   - more than 1.5m
10. Note low temperature soldering alloys are not acceptable.
11. Reusable mechanical connectors may not be used within indoors or within wall or ceiling cavities where a refrigerant leak can gather.
Rooftop installation

If the outdoor unit is installed on a roof structure, be sure to level the unit.

Ensure the roof structure and anchoring method are adequate for the unit location.

If the outdoor unit is installed on roof structures or external walls, this may result in excessive noise and vibration, and may also be classed as non-serviceable installation.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Discharge Pipe Diameter</th>
<th>Suction Pipe Diameter</th>
<th>Standard Length (m)</th>
<th>Maximum Length (m)</th>
<th>Maximum Height (m)</th>
<th>Additional Refrigerant (g/m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>KSV25HRF</td>
<td>Ø6.35 mm (1/4&quot;)</td>
<td>Ø9.52 mm (3/8&quot;)</td>
<td>7.5</td>
<td>15</td>
<td>10</td>
<td>16</td>
</tr>
<tr>
<td>KSV35HRF</td>
<td>Ø6.35 mm (1/4&quot;)</td>
<td>Ø9.52 mm (3/8&quot;)</td>
<td>7.5</td>
<td>20</td>
<td>10</td>
<td>16</td>
</tr>
<tr>
<td>KSV52HRF</td>
<td>Ø6.35 mm (1/4&quot;)</td>
<td>Ø12.70 mm (1/2&quot;)</td>
<td>7.5</td>
<td>25</td>
<td>10</td>
<td>16</td>
</tr>
<tr>
<td>KSV70HRF</td>
<td>Ø6.35 mm (1/4&quot;)</td>
<td>Ø15.88mm (5/8&quot;)</td>
<td>7.5</td>
<td>25</td>
<td>10</td>
<td>40</td>
</tr>
<tr>
<td>KSV80HRF</td>
<td>Ø6.35 mm (1/4&quot;)</td>
<td>Ø15.88mm (5/8&quot;)</td>
<td>7.5</td>
<td>30</td>
<td>10</td>
<td>40</td>
</tr>
<tr>
<td>KSV25CRF</td>
<td>Ø6.35 mm (1/4&quot;)</td>
<td>Ø9.52 mm (3/8&quot;)</td>
<td>7.5</td>
<td>15</td>
<td>10</td>
<td>12</td>
</tr>
<tr>
<td>KSV35CRF</td>
<td>Ø6.35 mm (1/4&quot;)</td>
<td>Ø9.52 mm (3/8&quot;)</td>
<td>7.5</td>
<td>20</td>
<td>10</td>
<td>12</td>
</tr>
<tr>
<td>KSV70CRF</td>
<td>Ø6.35 mm (1/4&quot;)</td>
<td>Ø15.88 mm (5/8&quot;)</td>
<td>7.5</td>
<td>25</td>
<td>10</td>
<td>12</td>
</tr>
</tbody>
</table>

⚠️ **caution**

- The outdoor unit is charged with the refrigerant for standard pipe length of 7.5m.
- When the connecting pipe length is longer than the standard length, additional refrigerant should be added into the unit according to the above table through the service port on 3-way service valve on the outdoor unit.
- PLEASE MAINTAIN THE SHORTEST DISTANCE (3 TO 5 METRES) AND SHORTEST MISALIGNMENT POSSIBLE BETWEEN THE INDOOR AND OUTDOOR UNITS.
- The maximum allowance length and height is based on reliability. Exceeding the maximum may cause poor performance or malfunction.
- When the level difference between indoor and outdoor units is greater than the maximum height of 10 metres, or when the outdoor unit is installed above the indoor unit, an oil trap should be installed every 5-7 metres.
Outdoor unit installation

Securing the outdoor unit

Anchor the outdoor unit by fixing the 4 holes existent in its base with 4 bolts and nuts of φ10 mm tightly (not included).

Place the outdoor unit over a horizontal concrete or rigid surface (never directly over grass or earth).

![Diagram of outdoor unit installation]

Outdoor condensate drainage

- During heating operation, the condensate and defrosting water should be drained out reliably through the drain hose.
- The drain-water hole must be plugged. Whether to plug other holes will be determined by the installer according to actual conditions.
- Install the outdoor drain connector in the drain-water hole on the chassis of the outdoor unit, and attach the drain hose to the connector so that the waste water formed in the outdoor unit can be drained out.
- In case of a drain hose, the unit must be installed on a base more than 3cm in height.

### Model Outdoor unit dimensions W x D x H (mm) Dimension A (mm) Dimension B (mm)

<table>
<thead>
<tr>
<th>Model</th>
<th>Outdoor unit dimensions W x D x H (mm)</th>
<th>Dimension A (mm)</th>
<th>Dimension B (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>KSV25HRF/CRF</td>
<td>776 x 320 x 540</td>
<td>510</td>
<td>286</td>
</tr>
<tr>
<td>KSV35HRF/CRF</td>
<td>842 x 320 x 596</td>
<td>540</td>
<td>286</td>
</tr>
<tr>
<td>KSV52HRF, KSV70CRF/HRF, KSV80HRF</td>
<td>955 x 396 x 700</td>
<td>560</td>
<td>364</td>
</tr>
</tbody>
</table>

⚠️ caution

- If a suspended installation is needed, the installation bracket must allow the fixation according to dimensions on the figure above.
- The wall where the unit will be installed must be of solid brick, concrete or provided with other reinforcement ways to fix the bracket. The fixation of the bracket to the wall and the bracket to the air conditioner must be firm, steady and levelled.
Indoor unit installation

Installing the mounting plate

1. Fit the mounting plate horizontally on the wall with five or more self-tapping screws (type ST4x25, item 3 on page 3).

2. Be sure that the mounting plate has been fixed firmly enough to withstand about 60kg. The weight should be evenly shared by every screw.

3. If the wall is made of brick, concrete or the like, drill five (5) or more holes of 5mm diameter in the wall. Insert clip anchor (item 2 on page 3) for appropriate mounting screws.

4. The water tray’s outlet for the indoor unit has two-way drainage design. During installation, the indoor unit should slightly slant to water tray’s outlet for smooth drainage of condensate water.

Mounting plate type A

Mounting plate type B

Fit the mounting plate and drill holes in the wall according to the wall structure and corresponding mounting points on the mounting plate. (dimensions are in mm unless otherwise stated)

<table>
<thead>
<tr>
<th>Model no.</th>
<th>Indoor unit dimension W x D x H (mm)</th>
<th>Mounting plate type</th>
</tr>
</thead>
<tbody>
<tr>
<td>KSV25CRF</td>
<td>912 x 188 x 290</td>
<td>A</td>
</tr>
<tr>
<td>KSV25HRF</td>
<td>912 x 188 x 290</td>
<td>A</td>
</tr>
<tr>
<td>KSV35CRF</td>
<td>912 x 188 x 290</td>
<td>A</td>
</tr>
<tr>
<td>KSV35HRF</td>
<td>912 x 188 x 290</td>
<td>A</td>
</tr>
<tr>
<td>KSV52HRF</td>
<td>1000 x 219 x 326</td>
<td>B</td>
</tr>
<tr>
<td>KSV70CRF</td>
<td>1178 x 253 x 326</td>
<td>C</td>
</tr>
<tr>
<td>KSV70HRF</td>
<td>1178 x 253 x 326</td>
<td>C</td>
</tr>
<tr>
<td>KSV80HRF</td>
<td>1178 x 253 x 326</td>
<td>C</td>
</tr>
</tbody>
</table>
Indoor unit installation

Mounting plate type C
Indoor unit installation

Drill piping hole

1. Determine hole positions according to the diagram. Drill one (1) hole (55 or 70 mm) in the wall at a slight downward slant to the outdoor side.

<table>
<thead>
<tr>
<th>Piping hole</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø55</td>
<td>KSV25CRF, KSV35CRF, KSV25HRF, KSV35HRF, KSV52HRF</td>
</tr>
<tr>
<td>Ø70</td>
<td>KSV70CRF, KSV70HRF, KSV80HRF</td>
</tr>
</tbody>
</table>

2. The inclination must be between 5mm and 10mm in order to ensure a good drain of condensed water generated by the indoor unit.

3. Insert the wall pipe into the hole to prevent any wiring from being damaged when passing through the hole.

4. Always use a wall hole conduit when drilling metal grids, metal plates or the like.

5. For models with a cooling capacity greater than 4500W, remove and dispose the two polystyrene lateral rear supports from the indoor unit before the installation.

Installation of drain hose

1. Connect the drain hose to the outlet pipe of the indoor unit. Bind the joint with vinyl tape.

2. Put the drain hose into insulating pipe.

3. Wrap the insulating pipe with wide vinyl tape to prevent the shift of insulating pipe. Slant the drain hose downward slightly for smooth drainage of condensed water.
Indoor unit installation

**caution**

1. The insulating tube should be connected reliably with the sleeve outside the outlet pipe.
2. The drain hose should be slanted downward slightly, without distortion, bulge or fluctuation.
3. Do not put the outlet in the water.

The piping can be output from right, rear right, left or rear left of the indoor unit body.

1. When routing the piping and wiring from the left or right side of indoor unit, cut off the tailings from the chassis when necessary (see figure below).
   - Cut off the tailings 1 when routing the wiring only.
   - Cut off the tailings 1 and tailings 2 when routing both the wiring and piping.
2. The drain hose can be connected at two different positions. Use the most convenient position and, if necessary, exchange the position of drain cap and drain hose.
   - The drain hose is connected at the rear left side of the indoor unit when you receive the product.

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Follow the instructions below for exchanging the position of the drain cap and drain hose from the left to the right side.

a. Pull out the drain cap at the rear right of the indoor unit.

b. Pull out the drain hose at the rear left of the indoor unit.

c. Put the drain cap into the drain hole at the rear left of the indoor unit.
d. Insert the drain hose into the drain hole at the rear right of the indoor unit.

3. Arrange the pipe in the most convenient direction and position.

**WARNING**

When refrigerant pipes and the drain pipe are fitted to the same side, ensure that the bulk does not push the unit away from the wall when in its final position.

**caution**
4. Take out the piping from body case, wrap the piping, power cords, drain hose with the tape and then make them pass through the piping hose.

Do not put any object in the drain pan located in the rear of the indoor unit, as the condensed water is gathered there and piped out of the room.

5. Hang the mounting slots of the indoor unit on the upper hooks of the mounting plate and check if it is firm enough.

To ease the piping installation, put a spacer between the indoor unit and the wall. Remove the spacer once finished.

6. Press the lower left and right sides of the unit against the mounting plate until the lower hooks engage into their slots. Ensure the unit is firmly fitted.

7. The installation site should be 2 metres or more above the floor.

⚠️ caution

- Connect the indoor unit first, then the outdoor unit.
- Do not plug the cable to the indoor unit. That must be done at a later stage.
- Turn the cable lightly to make the connection easier.
- Be careful not to let the drain hose become slack.
- Heat insulate the connecting pipe.
- Be sure that the drain hose is located at the lowest side of the bundle. Locating at the upper side can cause drain pan to overflow inside the unit.
- Never cross connect or interwind the power wire with any other wiring.
- Do not allow the piping to be exposed out from the back of the indoor unit.
- If part of the drain hose is positioned inside the room, wrap it with insulating materials so as to prevent condensed water from dropping.
Refrigerant pipe connection

The main cause of refrigerant leakage is due to defects in the flaring work. Carry out flaring work using the following procedure.

Note: When using refrigerant R32, a reusable flared connection is the only allowed pipework on the outside of any building. Hence the supplied “once only” flare fitting must be used unless all welded connections are used. If welded connections are used, no low temperature solder is permitted.

a. Cut the pipes and the cable

Use the piping kit accessory (if applicable) or pipes purchased locally. Measure the distance between the indoor and the outdoor unit. Cut the pipes a little longer than the measured distance. Cut the cable 1.5m longer than the pipe length.

b. Burr removal

Completely remove all burrs from the cut cross section of pipe/tube. Face the end of the copper pipe/tube in a downward direction as you remove burrs in order to avoid burrs dropping into the tubing.

c. Put the flare nut on

Remove flare nuts attached to indoor and outdoor unit, then put them on pipe/tube having completed burr removal.

d. Flaring work

Carry out flaring work using flaring tool as shown below.

Firmly hold copper pipe in a die according to the dimension shown in the table below.

<table>
<thead>
<tr>
<th>Outer diameter (mm)</th>
<th>A (mm)</th>
<th>Max.</th>
<th>Min.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.35 (1/4&quot;)</td>
<td>1.3</td>
<td>0.7</td>
<td></td>
</tr>
<tr>
<td>9.52 (3/8&quot;)</td>
<td>1.6</td>
<td>1.0</td>
<td></td>
</tr>
<tr>
<td>12.70 (1/2&quot;)</td>
<td>1.8</td>
<td>1.0</td>
<td></td>
</tr>
<tr>
<td>15.88 (5/8&quot;)</td>
<td>2.4</td>
<td>2.2</td>
<td></td>
</tr>
</tbody>
</table>

e. Check

Compare the flare work with the adjacent diagram. If the pipe has any defect, cut off the enlarged section and redo the work.

Make an independent covering for each pipe with the appropriate tubular isolation.
**Piping connection - indoor unit**

a. Connecting the indoor unit tubing to the connection piping:
   Align the centres of the pipes and sufficiently tighten the flare nut with your hands first.

Then tighten the flare nut with spanner and torque wrench referring to the following:

<table>
<thead>
<tr>
<th>Outer diameter (mm)</th>
<th>Torque (N.m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.35 (1/4&quot;)</td>
<td>15-20</td>
</tr>
<tr>
<td>9.52 (3/8&quot;)</td>
<td>35-40</td>
</tr>
<tr>
<td>12.70 (1/2&quot;)</td>
<td>50-55</td>
</tr>
<tr>
<td>15.88 (5/8&quot;)</td>
<td>60-65</td>
</tr>
<tr>
<td>19.05 (3/4&quot;)</td>
<td>70-75</td>
</tr>
</tbody>
</table>

**WARNING**

Excessive torque can break the nut depending on installation conditions.

b. Wrap the insulation material around the connecting portion:
   Cover the indoor unit pipe and the connection pipe with the heat insulation material. Bind them together with vinyl tape so that there is no gap.

Isolate the suction pipe from the liquid pipe.

Wrap the insulated pipes with vinyl tape in the rear section for pipe housing. Fasten the power cable to the pipes with vinyl tape.

Wrap the piping, drain hose and power cable tightly with vinyl tape so that they can fit into the rear piping housing section.
c. Positioning the indoor unit:

Remove the spacer.

Hook the indoor unit onto the upper portion of the mounting plate (engage the hooks of the mounting plate into the openings at the rear top of the indoor unit). Ensure that the hooks are properly seated on the mounting plate by moving the indoor unit in all directions.

Press the lower left and right sides of the unit against the mounting plate until the hooks engage into their slots (clicking sound).

Make sure to follow the torque table value as below:

<table>
<thead>
<tr>
<th>Outer diameter (mm)</th>
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<td>19.05 (3/4&quot;)</td>
<td>70-75</td>
</tr>
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</table>

Piping formation

a. Form the piping by wrapping the connecting portion of the indoor unit with insulation material and secure it with narrow vinyl tape and wide vinyl tape.

   If you want to connect an additional drain hose, the end of the drain hose outlet should be routed above the ground. Secure the drain hose appropriately.

b. In cases where the outdoor unit is installed below the indoor unit level:

   Wrap the piping, drain hose and connecting cable from the bottom to the top. Secure the wrapped piping along the exterior wall using saddle or equivalent.

NOTE: all piping must be protected against mechanical damage.
Safety precautions

c. In cases where the outdoor unit is installed above the indoor unit level:
   Wrap the piping and connecting cable from bottom to top.
   Form a trap to prevent water from entering the room.
   Secure the wrapped piping along the exterior wall using saddle or equivalent.

   seal small openings around piping with a gum type sealer

   trap
   drain hose

   Note: all refrigerant piping must be protected against mechanical damage

Electrical safety rules before starting the installation:

1. A dedicated power supply circuit and breaker should be provided for the products which are not supplied with a service cord and plug in accordance with local electrical safety regulations.

2. The circuit breaker must have the functions of magnetic tripping and heat tripping to prevent short circuit and overload.

3. The appliance shall be installed in accordance with national wiring regulations.

4. A circuit breaker with proper capacity must be installed according to AS3000 and applicable local electrical safety regulations.

5. In case of problems in power supply, the air conditioner must not be installed before the customer fixes the problem.

6. Be sure the power supply matches the air conditioner.

7. Ensure the live wire, neutral wire and earth wire in the power socket are properly connected.

8. Inadequate or incorrect electrical connections may cause electric shock, fire or some electrical parts to malfunction.

9. Before performing any electrical work, turn off the main power to the system.

Earthing requirements

1. Air conditioners are type 1 electric appliances. The unit must be reliably earthed and connected by a qualified electrician.

2. The yellow-green wire in the air conditioner is the earthing wire which cannot be used for any other purposes. Improper earthing may cause electric shock.

3. The earth resistance must comply to national wiring regulations.

4. The user’s power must have reliable earthing terminal. Do not connect the earthing wire with the following:
   - Water pipe
   - Gas pipe
   - Contamination pipe
Installation

Indoor electric wiring

Note: for correct operation of the air conditioner and standby power modes the mains power should be supplied to the indoor unit.

1. Open the front panel and remove the wiring cover by loosening the screw.

2. Route the power connection cable from back of the indoor unit and pull it toward the front through the wiring hole for connection.

3. Connect and screw the wires onto the terminal block as identified by their colours.

4. Wrap wires that are not connected with insulating tape so that they do not touch any electrical or metal parts.

5. Secure the wires firmly with the cable clamp.

6. Put the wiring cover back and screw it.

7. Reinstall the front panel.

⚠️ warning

All wires between indoor and outdoor units must be connected by a qualified electric contractor.

If the length of the power cord is not enough, please contact your installer for a new power cord. Lengthening the power cord by yourself is dangerous and illegal.

NOTE: Powered accessories cannot be connected to these wiring points

After tightening the screws, pull the wire slightly to confirm whether it’s firm or not.

Do not connect two power cables together to supply power to the air conditioner.

Do not extend the power cable conductor by cutting or splicing.
Installation

Outdoor electric wires

1. When required, remove the handle on the right side plate of outdoor unit by loosening the screw.

2. Take off wire cable clamp. Connect and screw the power connection cable and signal control wire (for reverse cycle models only) onto the terminal block following corresponding identification numbers and colours on the terminal blocks of indoor and outdoor units.

3. To prevent water from entering, make a trap ("U") in the connection wires (see page 16).

4. Wrap wires that are not connected with insulating tape so that they do not touch any electrical or metal parts.

5. Fix the power connection wires with wire clamps.

6. Reinstall the handle.

⚠️ caution

After confirming the above conditions, prepare the wiring as follows:

- The screws which fasten the wiring to the terminal block may come loose from vibrations during transportation.
- Check and make sure all screws are well fixed. Otherwise, it could cause burn-out of the wires.
- Be sure the circuit capacity is sufficient.
- Ensure the starting voltage is maintained at over 90% of the rated voltage marked on the nameplate.
- Confirm that the cable thickness is as specified in the power source specification.
- Always install a Residual Current Device (RCD).
- The following may be caused by voltage drop: vibration of a contactor, which will damage the contact point, fuse blowing, disturbance of the normal function of the overload.
- The means for disconnection from a power supply shall be incorporated in the fixed wiring and have an air gap contact separation of at least 3mm in each active (phase) conductor.

NOTE: Powered accessories cannot be connected to these wiring points.
Checking the drainage

1. Open and lift the indoor unit front panel.

Hold the lower part of the left and right sides of the panel, pull it against you and lift it stops with a full support from the bracket.

2. Check the drainage

Carefully pour a glass of water on the evaporator.

Ensure the water flows through the drain hose of the indoor unit without any leakage and goes out the drain exit.

Drain piping

The drain hose should point downward for easy drain flow.

Do not place drain piping as indicated below:

- Do not rise accumulated drain water
- Tip of drain hose dipped in water
- Water leakage

Air purging and leakage test

Note: Any brazed connections must be completed before evacuation and prior to the release of any refrigerant into the refrigerating components.

Air and moisture in the refrigeration system have undesirable effects as indicated below:

- System pressure increase
- Rise of the operating current.
- Cooling or heating efficiency drops.
- Moisture in the refrigeration circuit may freeze and block the capillary tubing.
- Water may lead to corrosion of parts in the refrigeration system.

Therefore, the indoor unit and tubing between the indoor and outdoor units must be tested for leakage and evacuated to remove any non-condensables and moisture from the system.

Air purging with a vacuum pump

Preparation

Check that each tube (both liquid and gas side tubes) between the indoor and outdoor units have been properly connected and all wiring for the test has been completed. Remove the service valve caps from both gas and liquid sides on the outdoor unit.

For detailed data of pipe length and refrigerant amount, please refer to page 6.

**WARNING**

Both liquid and gas side service valves on the outdoor unit are kept closed at this stage.

When relocating the unit, perform evacuation using a vacuum pump. Make sure the refrigerant added into the air conditioner is in liquid form.

Handling the stop valve

Opening the stop valve:

Open the valve stem until it hits against the stopper. Do not try to open it further.

Closing the stop valve:

Securely tighten the valve stem with a special tool. Then securely tighten the valve stem cap with a spanner or the like.
**WARNING**

- **A**: Low pressure valve (3-way) - gas side.
- **B**: High pressure valve (2-way) - liquid side.
- **C** and **D**: they are the ends of indoor unit connection.

**caution**

- Make sure to follow the torque table value as below:

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**Using the vacuum pump**

1. Completely tighten the flare nuts on A, B, C and D, connect the manifold valve charge hose (blue) to the charge port of the low pressure valve (3-way valve) on the gas pipe side.
2. Connect the other charge hose (yellow) of the manifold to the vacuum pump.
3. Fully open the low handle of the manifold valve.
4. Open the vacuum pump for vacuumisation. At the beginning, slightly loosen the flare nut of the low pressure valve to check if there is air coming inside (if operation noise of the vacuum pump has been changed, the reading of multimeter is 0 instead of minus). Then tighten the flare nut.
5. Keep vacuuming for more than 15 minutes and make sure the reading of multimeter is \(-1.0 \times 10 \text{ Pa} (-76 \text{ cmHg})\). Then fully close the low handle of manifold valve and stop the operation of the vacuum pump.
6. Turn the stem of the stop valve B (2-way valve) about 45 counterclockwise for 6~7 seconds after the gas coming out, then tighten the flare nut again. Make sure the pressure display in the pressure indicator is a little higher than the atmosphere pressure.
7. Remove the charge hose from the low pressure charge port.
8. Fully open the valve stems of A (3-way valve) and B (2-way valve).
9. Securely tighten the stem cap.
Testing the conditioner

Soapy water method

Apply soapy water or liquid neutral detergent on all valves and pipe connections (A, B, C and D, refer to the figure below) involved in installation by a soft brush to check for leakage. If bubbles come out, the pipes have leakage.

Leak detector

Use the leak detector to check for leakage.

Electrical safety check

Perform the electric safety check after completing the installation:

1. Earthing work
   After finishing earthing work, measure the earthing resistance by visual detection and earthing resistance tester.

2. Electrical leakage check (perform while the test is running)
   During test operation after finishing the installation, the service person can use the electric probe and multimeter to perform the electrical leakage check. Turn off the unit immediately if refrigerant leakage happens. Check and find out the solution ways until the unit operates properly.

Operation test

1. Before operation test
   - Do not switch on power before installation is finished completely.
   - Electric wiring must be connected correctly and securely.
   - Stop valves of the connection pipes should be fully opened.
   - All the impurities such as scraps and waste must be cleared from the unit.
   - Switch on power and press “ON/OFF” button on the remote controller to start the operation. Press MODE button to select the COOL, HEAT (if applicable), FAN to check if all the functions work well.
   - When the ambient temperature is lower than 16°C, the unit can not be set on the remote control to work in COOL mode. Please use the Emergency Operation mode which is used only when the remote is unavailable or in case of maintenance.

Pump down

When relocating or disposing of the air conditioner, pump down the system following the procedure below so that no refrigerant is released into the atmosphere.

- Connect the hose of manifold valve to the charge port of stop valve on the gas pipe side of the outdoor unit.
- Close the stop valve on the gas pipe side almost completely.
- Fully close the stop valve on the liquid pipe side.
- Turn on the unit in COOL mode.
- Fully close the stop valve on the gas pipe side when the pressure gauge shows 1 - 0.5 kgf/cm (100 ~ 50 kPa).
- Stop the test run operation by turning the unit off and all the refrigerant gases have been collected in the outdoor unit.
Installation checklist

important
• If your appliance is damaged due to improper installation your warranty may be void.
• Proper installation requires the use of a licensed installer.
• You must keep full details of the installer including the license number and provide those details whenever you request a service for your appliance.

Question

☐ Does the unit have adequate clearance from walls and ceiling in accordance to installation instructions?

☐ Is the unit mounted to allow condensate to flow freely toward the outside?

☐ Does outdoor section have adequate clearance in accordance to installation instructions?

☐ Is the unit securely mounted?

☐ Is the unit readily accessible without special equipment?

☐ Has the appropriate size circuit and fuse/circuit breaker been fitted?

☐ Has the unit been tested and confirmed to operate correctly?

☐ Has the user of the air conditioner been shown how to use the air conditioner?

CUSTOMER: PLEASE RETAIN WITH YOUR PURCHASE DOCUMENTS IN A SAFE PLACE

Model Number ________________________________________________

Serial Number __________________________________________________________________________________________________________

Installers name ________________________________________________ Refrigerant handling license no. ______________________________

Installers address ______________________________________________ Phone

Installers signature _____________________________________________ Date of installation
**Post installation checks**

<table>
<thead>
<tr>
<th>Items to be checked</th>
<th>Possible malfunction</th>
</tr>
</thead>
<tbody>
<tr>
<td>Has the unit been fixed firmly?</td>
<td>The unit may drop, shake or emit noise</td>
</tr>
<tr>
<td>Have you done the refrigerant leakage test?</td>
<td>It may cause insufficient cooling (heating)</td>
</tr>
<tr>
<td>Is thermal insulation sufficient?</td>
<td>It may cause condensation</td>
</tr>
<tr>
<td>Is water drainage satisfactory?</td>
<td>It may cause water leakage</td>
</tr>
<tr>
<td>Is the voltage in accordance with the rated voltage marked on the nameplate?</td>
<td>It may cause electric malfunction or damage the unit</td>
</tr>
<tr>
<td>Is the electric wiring or piping connection installed correctly and securely?</td>
<td>It may cause electric malfunction or damage the parts</td>
</tr>
<tr>
<td>Has the unit been securely earthed?</td>
<td>It may cause electrical leakage</td>
</tr>
<tr>
<td>Is the power cord specified?</td>
<td>It may cause electric malfunction or damage the parts</td>
</tr>
<tr>
<td>Is the inlet or outlet blocked?</td>
<td>It may cause insufficient cooling (heating)</td>
</tr>
<tr>
<td>Is the length of connection pipes and refrigerant capacity recorded?</td>
<td>The refrigerant capacity is not accurate</td>
</tr>
</tbody>
</table>
This document sets out the terms and conditions of the product warranties for Electrolux Appliances. It is an important document. Please keep it with your proof of purchase documents in a safe place for future reference should you require service for your Appliance.

1. In this warranty:
   (a) ‘acceptable quality’ as referred to in clause 10 of this warranty has the same meaning referred to in the ACL;
   (b) ‘ACL’ means Schedule 2 to the Competition and Consumer Act 2010;
   (c) ‘Appliance’ means any Electrolux product purchased by you and accompanied by this document;
   (d) ‘ASC’ means Electrolux authorised service centres;
   (e) ‘Electrolux’ means Electrolux Home Products Pty Ltd of 163 O’Riordan Street, Mascot NSW 2020, ABN 51 034 762 341 in respect of Appliances purchased in Australia and Electrolux (NZ) Limited (collectively ‘Electrolux’) of 3-5 Niall Burgess Road, Mount Wellington, in respect of Appliances purchased in New Zealand;
   (f) ‘major failure’ as referred to in clause 10 of this warranty has the same meaning referred to in the ACL and includes a situation when an Appliance cannot be repaired or it is uneconomic for Electrolux, at its discretion, to repair an Appliance during the Warranty Period;
   (g) ‘Warranty Period’ means the Appliance is warranted against manufacturing defects in Australia and New Zealand for the period of 60 months, subject to this warranty and to the customer meeting the Warranty Condition.
   (h) ‘Warranty Condition’ means:
      (i) evidence by the customer that the Appliance was installed by a licensed air conditioner installer in Australia and in accordance with Electrolux installation guidelines as set out in the installation manual;
      (ii) the Appliance rating is correct for the size and thermal characteristics of the room;
      (iii) the Appliance has been regularly maintained in accordance with Electrolux guidelines set out in the user manual;
      (iv) the Appliance is designed for providing human comfort and should be used under ambient conditions as set out in the product specifications and general air quality conditions.
   (i) ‘you’ means the purchaser of the Appliance not having purchased the Appliance for re-sale, and ‘your’ has a corresponding meaning.

2. This warranty only applies to Appliances purchased and used in Australia or New Zealand in normal domestic applications and is in addition to (and does not exclude, restrict, or modify in any way) any non-excludable statutory warranties in Australia or New Zealand.

3. During the Warranty Period Electrolux or its ASC will, at no extra charge if your Appliance is readily accessible for service, without special equipment and subject to these terms and conditions, repair or replace any parts which it considers to be defective. Electrolux or its ASC may use remanufactured parts to repair your Appliance. You agree that any replaced Appliances or parts become the property of Electrolux. This warranty does not apply to light globes, batteries, filters or similar perishable parts.

4. Parts and Appliances not supplied by Electrolux are not covered by this warranty.

5. To the extent permitted by law, you will bear the cost of transportation, travel and delivery of the Appliance to and from Electrolux or its ASC. If you reside outside of the service area, you will bear the cost of:
   (a) travel of an authorised representative;
   (b) transportation and delivery of the Appliance to and from Electrolux or its ASC.

In all instances, unless the Appliance is transported by Electrolux or an Electrolux authorised representative, the Appliance is transported at the owner's cost and risk while in transit to and from Electrolux or its ASC.

6. Proof of purchase is required before you can make a claim under this warranty.

7. You may not make a claim under this warranty unless the defect claimed is due to faulty or defective parts or workmanship. Electrolux is not liable in the following situations (which are not exhaustive):
   (a) the Appliance is damaged by:
      (i) accident
      (ii) misuse or abuse, including failure to properly maintain or service
      (iii) normal wear and tear
      (iv) power surges, electrical storm damage or incorrect power supply
      (v) incomplete or improper installation
      (vi) incorrect, improper or inappropriate operation
      (vii) insect or vermin infestation
   (b) the Appliance is modified without authority from Electrolux in writing;
   (c) the Appliance’s serial number or warranty seal has been removed or defaced;
   (d) the Appliance was serviced or repaired by anyone other than Electrolux, an authorised repairer or ASC.

8. This warranty, the contract to which it relates and the relationship between you and Electrolux are governed by the law applicable where the Appliance was purchased. Where the Appliance was purchased in New Zealand for commercial purposes the Consumer Guarantee Act does not apply.

9. To the extent permitted by law and subject to your non-excludable statutory rights and warranties, Electrolux excludes all warranties and liabilities (other than as contained in this document) including liability for any loss or damage whether direct or indirect arising from your purchase, use or non use of the Appliance.

10. For Appliances and services provided by Electrolux in Australia, the Appliances come with a guarantee by Electrolux that cannot be excluded under the ACL. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the Appliance repaired or replaced if the Appliance fails to be of acceptable quality and the failure does not amount to a major failure. The benefits to you given by this warranty are in addition to your other rights and remedies under a law in relation to the Appliances or to your other rights and remedies under a law in relation to the Appliances or services to which the warranty relates.

11. At all times during the Warranty Period, Electrolux shall, at its discretion, determine whether repair, replacement or refund will apply if an Appliance has a valid warranty claim applicable to it.

12. For Appliances and services provided by Electrolux in New Zealand, the Appliances come with a guarantee by Electrolux pursuant to the provisions of the Consumer Guarantees Act, the Sale of Goods Act and the Fair Trading Act.

13. To enquire about claiming under this warranty, please follow these steps:
   (a) carefully check the operating instructions, user manual and the terms of this warranty;
   (b) have the model and serial number of the Appliance available;
   (c) have the proof of purchase (e.g. an invoice) available;
   (d) telephone the numbers shown below.

14. You accept that if you make a warranty claim, Electrolux and its ASC may exchange information in relation to you to enable Electrolux to meet its obligations under this warranty.
For more information on all Kelvinator appliances, or for dimension and installation information, call into your retailer, phone or email our customer care team or visit our website:

AUSTRALIA
phone: 1300 363 640
fax: 1800 350 067
email: customercare@electrolux.com.au
web: kelvinator.com.au

NEW ZEALAND
phone: 0800 436 245
fax: 0800 225 088
email: customercare@electrolux.co.nz
web: kelvinator.co.nz

Kelvinator. We are part of the Electrolux family.
Share more of our thinking at electrolux.com.au