



# installation and operating instructions



## SR640XA side-by-side refrigerator

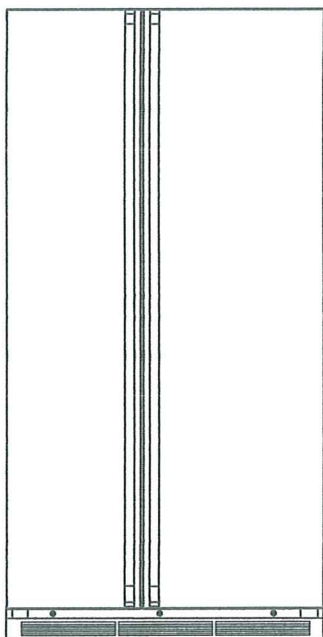


## USER GUIDE

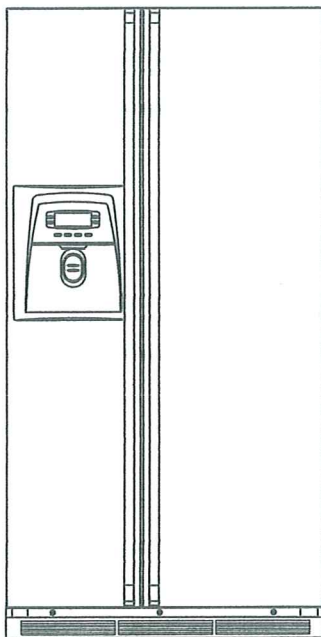


**CFC-Free**

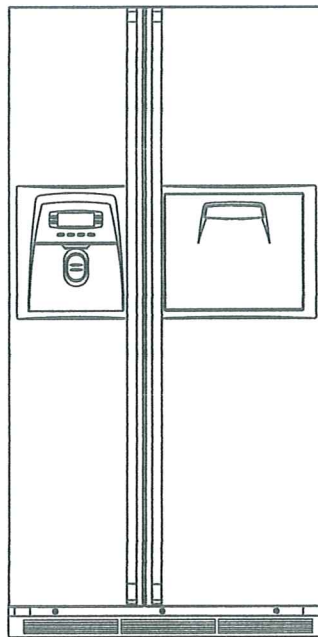
**SR640XA**



**SR650XA**



**SR660XA**



Read this user guide thoroughly and carefully before using for your safety and optimal performance of refrigerator.

**Side by Side Refrigerator**

Code : C600-58

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## Be sure to keep for safety !

- Read these safety instructions thoroughly and carefully before using. Please keep this user guide to hand for future reference.



**WARNING**

Indicates the possibility of danger of death or serious injury



**CAUTION**

Indicates the possibility of risk of personal injury or material damage

### Other Signs



**DO NOT** remove or disassemble!



**NO., DO NOT...**



Be sure to unplug from receptacle(outlet/mains)!



Be sure to keep and follow!

### Caution

- If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.
- The appliance must be positioned so that the plug is accessible

## WARNING



**Never let the power cord be crushed by the refrigerator itself or other (heavy) objects.**

**Never bend power cord excessively.**

- If the cord is damaged or peeled, it can be a cause of fire and electric shock.



**Do not plug several appliances into the same wall outlet (receptacle).**

- It can be a cause of overheating and/or fire. Use an exclusive grounding receptacle for the refrigerator.



**Never hold the power cord or plug with wet hands.**

- There is a risk of electric shock.



**Never use a damaged power cord or plug, or loose main socket .**

- There is a risk of fire, electric shock or serious injury.



**Be sure to ground. Check if your wall outlet is grounded (earthed) .**

- There is a risk of electric shock hazards.



**Never unplug by pulling only the power cord wire. Always grip the plug firmly.**



## WARNING



**Let the cord from the plug outlet be directed Downwards.**

- If it is directed up, the cord near the plug is bent and can be damaged, which can cause an electric shock or fire.



**Do not install the refrigerator on a wet floor or in a place with much humidity moisture.**

- Electric insulation gets weakened, resulting in a risk of electric shock hazards.



**Never let the power cord touch or pass over heating appliances.**

- Power cord can be damaged, resulting in a risk of electric shock hazards.



**Check if plug is loose from the wall outlet.**

- Electric insulation gets weakened, resulting in a risk of electric shock hazards.



**Never pour or spray water into the refrigerator (both interior and exterior).**

- Electric insulation gets weakened, resulting in a risk of electric shock hazards.



**Do not place containers with water or liquid on top of refrigerator.**

- Water can be poured into the refrigerator and can cause electric shock hazards or damage.



**Do not let children hang on the refrigerator doors.**

- Refrigerator can fall and do harm to them.



**Do not move or remove compartment shelves/pockets while foods and containers are on them.**

- Hard container (of glass, metal etc.) can fall to hurt you and can break shelf glass and interior parts.



**Never repair or disassemble or amend the refrigerator on your own**

- There is a risk of personal injury or damage to the refrigerator. It is recommended that any service be carried out by a qualified person.



**Never store any flammable gas or liquid in the refrigerator.**



**Never use flammable gas, benzene, thinner, gasoline, spray etc. near the refrigerator.**

- There is a risk of fire, explosion and personal injury or damage.



**If a gas leak is found near the refrigerator or in the kitchen, ventilate it immediately without touching power plug or refrigerator.**

## WARNING



Do not store medicine, academic research samples which require strict temperature control in the refrigerator.



Never insert fingers or hands into the bottom of refrigerator, especially into the bottom back.

- You can be hurt by sharp metal edges or can receive an electric shock.



Do not change fuse or light bulb on your own. Call the service agent to change them.



When you find the power cord damaged or cut, call the service agent immediately.



When you get rid of your old refrigerator, be sure to remove the door packings first.

- Children can be entrapped and suffocated in an abandoned refrigerator. Leave it "just a few days!" is very dangerous.

## CAUTION



Be sure to unplug when the refrigerator is not used for a long time.



Never touch foods and containers especially of metal with wet hands in the freezer compartment.

- You can be hurt by chilblains or cold burn.



Never eat any decayed or deteriorated food at all.

- Foods stored too long in the refrigerator can be decayed or deteriorated.



Never place bottles and containers of glass in the freezer compartment.

- Glass containers and bottles can be broken so can hurt you.



When moving the refrigerator (horizontally or tilted), more than 2 persons are required to hold it.  
( One to hold top back handles, the other, bottom holder. )  
If other parts gripped, it is very dangerous and likely to slip.



Be sure to turn up the wheel first before moving the refrigerator.

- The wheels can damage or scratch the floor. If you move it a long distance, never forget to fasten the interior parts tightly with tapes.
- The parts can collide and break each other.



# Installation Guide

※ Read these safety instructions carefully before use and follow precautions for your safety.



## Precautions in installation and power connection

### ■ To prevent fire, electric shock or leakage

❶ Never install the refrigerator on a wet, watery floor or where water can easily gather.

❷ Check the following before power connection.

- Connect power plug only to a grounded wall receptacle (an earthed mains).
- Do not plug refrigerator power together with other appliances to a same receptacle(socket).

❸ Do not use an adapter plug or an extension cord.

❹ Do not let power cord be crushed down by other (heavy) objects .

※ If you hear a strange noise or strong chemical odour or find smog etc. from the refrigerator after power plugin, pull out the plug immediately and call the service agent.

※ Wait about 5 minutes before you plugin again in order to prevent any damage to the compressor and electrical devices of refrigerator.

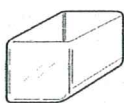
※ Wait 2~3 hours until the inside gets cold enough after the first power plugin, then store foods inside.  
(There can be some peculiar smell of plastic parts at initial operation of refrigerator after plugin.  
The smell fades away as the refrigerator works and doors are opened and closed.)



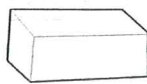
## Precautions in use

■ To prevent personal injury, fire, electric shock etc. read this user guide carefully before use and keep it at hand for any reference.

## ■ Accessories



Egg case



Filter Box



Water supply Kit



User guide

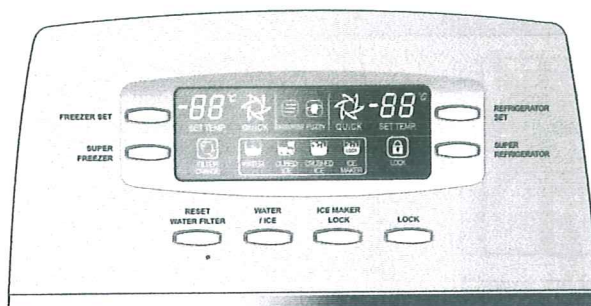
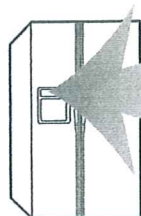
Dispenser Models Only





# Control Panel

## ◆ Dispenser Model



It shows that the digital control system is working the refrigerator.  
(The icon is always on while the refrigerator is working.)



As long as the refrigerator is working deodorization is always on.



After 6 month of first power input, "FILTER CHANGE" icon is ON.

When the time comes to change the filter or reset push "RESET WATER FILTER" button for 5 seconds after change, then "FILTER CHANGE" icon is OFF.



Children may push any button on the panel for fun, resulting in disorder of temperature and function of refrigerator.

- Press this button to lock out this possibility and to keep temperature and function setting.
- Push Lock button again for more than a second to stop it.



For your convenience you can select WATER / CUBED ICE or CRUSHED ICE.

A rectangle line around the icon lights up to indicate your selection is ON.



To obtain the water or ice, push the pad smoothly with your cup and your selection will come out 1~2 seconds later.



- Try to avoid placing the rim of your glass near the bottom of the pad, otherwise Water or Icecubes may spill or splash.

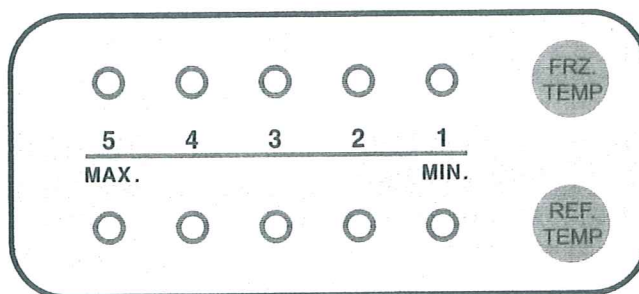
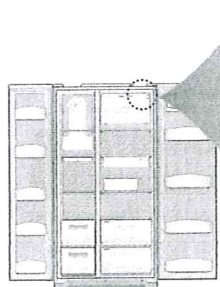
- You will hear a snap sound 2 seconds after the icecubes come out. This is from the shut off ice-out valve.

- Wait 2~3 seconds after pushing the pad to get all the available water or ice cubes.



When cleaning the icecubes case assembly or when you do not use for a long period of time, remove the icecubes in the ice storage case and press the button to stop making icecubes.

## ◆ Basic Model



### Note

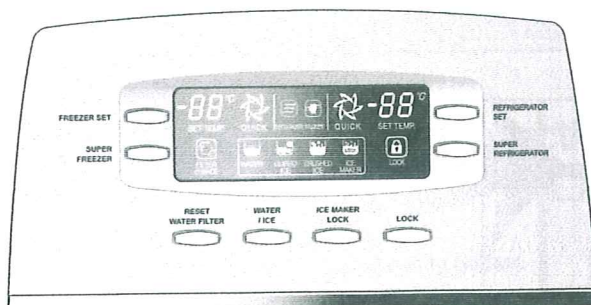
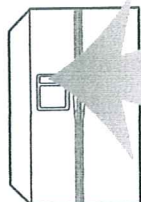
- Interior lights of refrigerator turn off when the doors are open for more than 10 minutes.
- In case either freezer or refrigerator door is open for more than a minute, door alarm rings for 5 minutes with 1 minute interval.



# Temperature Control

※ When this refrigerator is first plugged in, the temperature mode is set to [Middle].

## ◆ Dispenser Model



### Freezer Compartment

Push the **FREEZER SET.** button and the setting temperature changes as the figure shows.

>>> Sequential Temperature Change <<<



**Faster Freezing...**

When you want faster freezing, push the **SUPER FREEZER.** button. Just push the button once again when you want to stop the mode.

### Refrigerator Compartment

Push the **REFRIGERATOR SET.** button and the setting temperature changes as the figure shows.

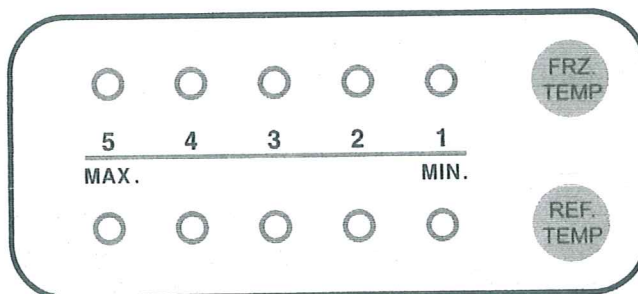
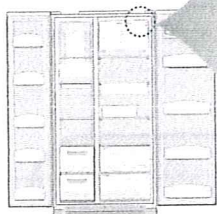
>>> Sequential Temperature Change <<<



**Faster Cooling or Refrigeration**

When you want faster refrigerating, push the **SUPER REFRIGERATOR.** Just push the button once again when you want to stop the mode.

## ◆ Basic Model



### Freezer Compartment

Push the **FRZ. TEMP** button and the setting temperature changes as the figure shows.

>>> Sequential Temperature Change <<<



### Refrigerator Compartment

Push the **REF. TEMP** button and the setting temperature changes as the figure shows.

>>> Sequential Temperature Change <<<



### Caution

Foods in the refrigerator can be frozen if the ambient temperature of the refrigerator is below 5°C.

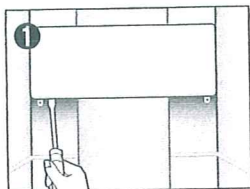




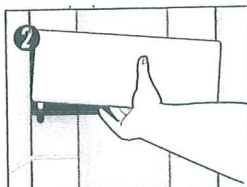
# How To change the Interior Light Bulb

The lamp shall be replaced only by a service agent or similarly qualified person.

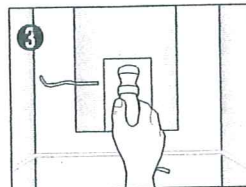
## Change of Freezer Lights



Remove the 2 screws retaining the light cover.



Hold the bottom of the light cover and pull forward to remove.

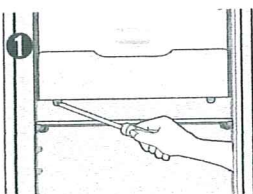


Change the light bulb.

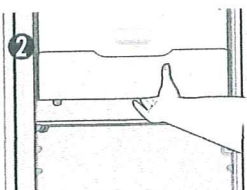
※ Follow the reverse order of disassembling after changing the light

## Change of Refrigerator Lights

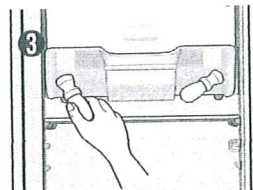
### Refrigerator Top Lights



Remove the screws retaining the light cover.



Hold the bottom of cover and pull forward to remove.



Change the light bulbs.

※ Follow the reverse order of disassembling when assembling back.



MEMO

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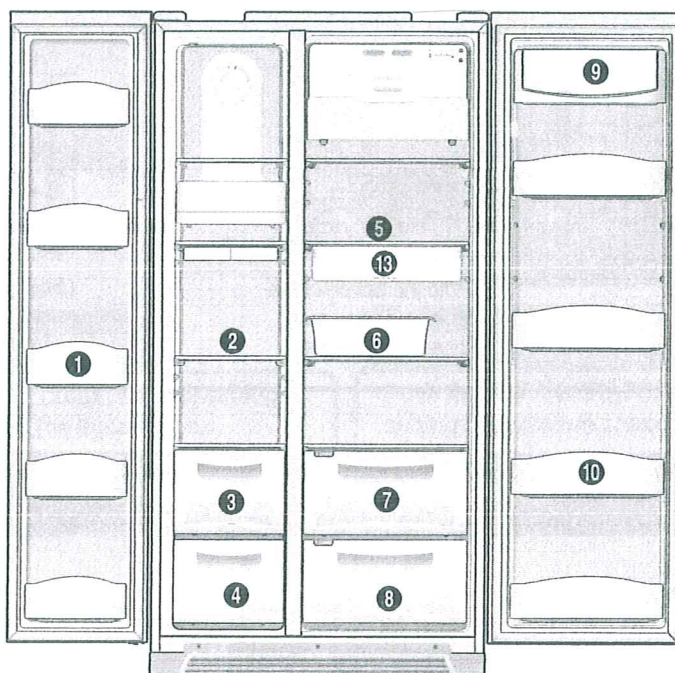
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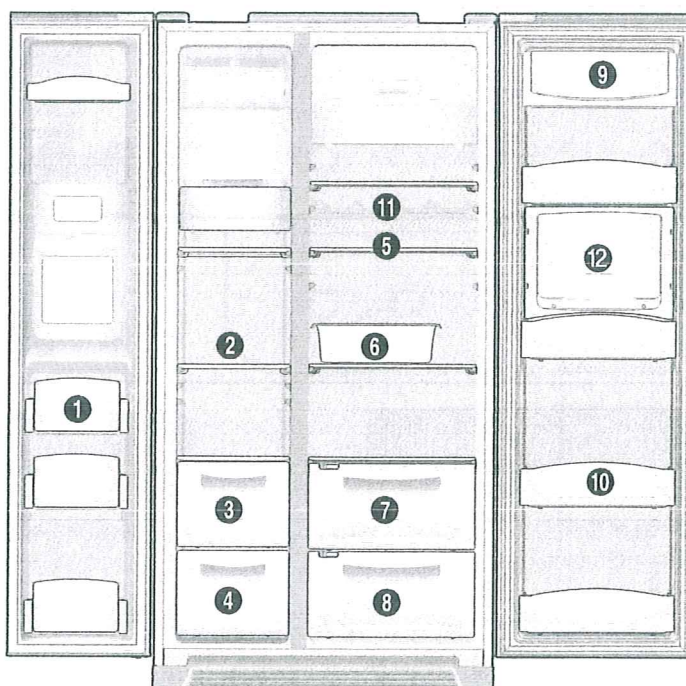


# How to use the interior parts

## ■ Basic Model Interior Parts



## ■ Dispenser Model Interior Parts



\* Full-option models illustrated. Features are model - dependent.

## Caution

- Do not touch or hold with wet hands foods (foods container) in the freezer compartment.  
There is a risk of chilblains (cold burn)
- Do not store medicine, academic research samples etc. in the refrigerator.
- Do not store vegetables in the chilled room, for they can be frozen.

## Note

- Egg case can be placed on a refrigerator shelf as you like.

### 1 Freezer Pocket

For storing frozen foods  
(Do not store ice cream or long stored foods on the top freezer pocket.)

### 2 Freezer Shelf (tempered glass)

For storing frozen foods such as meat, fish, ice-cream...

### 3 Drying Case of Freezer

For storing dried foods for so long  
(dried squid, dried anchovy etc.)

### 4 Meat case of Freezer

For storing meat, fish, chicken with foil cover or vinyl wrap

### 5 Refrigerator Shelf (tempered glass)

For storing common foods

### 6 Movable Egg Case

Place the case for your convenience.  
(Do not use the case for storing ice cubes nor place in the freezer compartment.)



### 7 Vegetable Case

### 8 Fruit Case

For storing fruits

### 9 Dairy Pocket

For storing dairy products such as butter and cheese



### 10 Refrigerator Pocket

For storing refrigerating foods, milk, juice, beer bottle etc.

### 11 Wine Keeper (option)

### 12 Refreshment Pocket

(Refreshment Pocket Models Only)

For frequently used cans, drink water, beverages

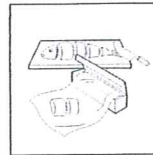
### 13 Chilled Case (Basic Models Only)

For storing foods temporarily that are ready to cook (meat, fish...)

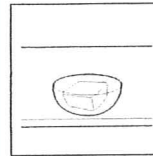
## Food Storage Tips



Wash foods before storing.

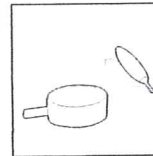


Divide and separate foods into smaller pieces.

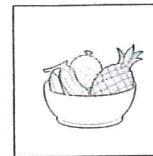


Place watery foods or foods with much moisture in front of shelves (close to door side).

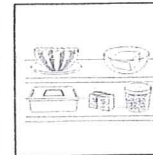
- If they are placed close to the cold air spout, they can be frozen.



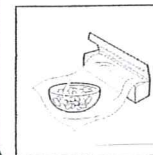
Warm or hot foods should be cooled down enough before storing to reduce power consumption and to enhance refrigeration performance.



Be careful in storing such tropical fruit as bananas, pineapples, tomatoes, for they can easily be deteriorate in lower temperature.



Keep enough space between the foods as possible. If too tight or too close, cold air circulation is hindered, resulting in poor refrigeration.



Never forget to cover or wrap foods to prevent odour of foods.





# How to use the Dispenser

## (For Dispenser models)

■ Select WATER / CUBED ICE / CRUSHED ICE and press the cup on the PUSH pad for your convenience.



Press the WATER/ICE button to select WATER and ICON lights up to show it is on.



Press the WATER/ICE button to select CUBED ICE and ICON turns on.



Press the WATER/ICE button to select CRUSHED ICE and ICON turns on.



WATER



CUBED ICE



CRUSHED ICE

※ When you get [CUBED ICE] or [CRUSHED ICE], remove the cup from the pad when it is half full.  
( If you don't, the remaining ICES will make the cup overflow or the dispenser outlet become blocked.)

### Caution

- Avoid using thin fragile cups or crystal glasses when taking (crushed) icecubes.
- For your safety, never insert your fingers or other tools into the dispenser outlet.
- If you find the (crushed/cubed) ices discolored, stop using the dispenser and call the service agent.
- 1 hour after you get [CUBED ICE] or [CRUSHED ICE], the selection mode returns to [WATER] automatically.



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# How to use the Automatic Icemaker

## (For Dispenser models)

- About 10 icecubes (7~8 times a day) are made at one time. If the ice storage case is full, icemaking stops.
- It is normal for the icemaker to make banging sounds when the icecubes are falling into the ice storage case.
- To prevent a bad odour or smells, regularly clean the Icecubes Storage Case.
- If the amount of ice in the storage case is not sufficient, the ice may not be dispensed. Wait a day or so to make more ice.
- If the ice does not dispense easily, ensure the dispenser outlet is not blocked.

### ● In case the icemaker doesn't work ●

#### If the icecubes get stuck and not dispensed

- Pull out the ice storage case and separate the icecubes any icecubes that may have stuck together.
- If the amount of water which is supplied to the icemaker needs adjusting. Call for the service agent.

#### In case of power failure

- The icecubes in the case may melt to flow down to the freezer room.  
If long hours' of power failure is predicted, pull out the case, remove the icecubes in it and replace it back.



#### Note

Use only the ices out of this refrigerator.



#### MEMO

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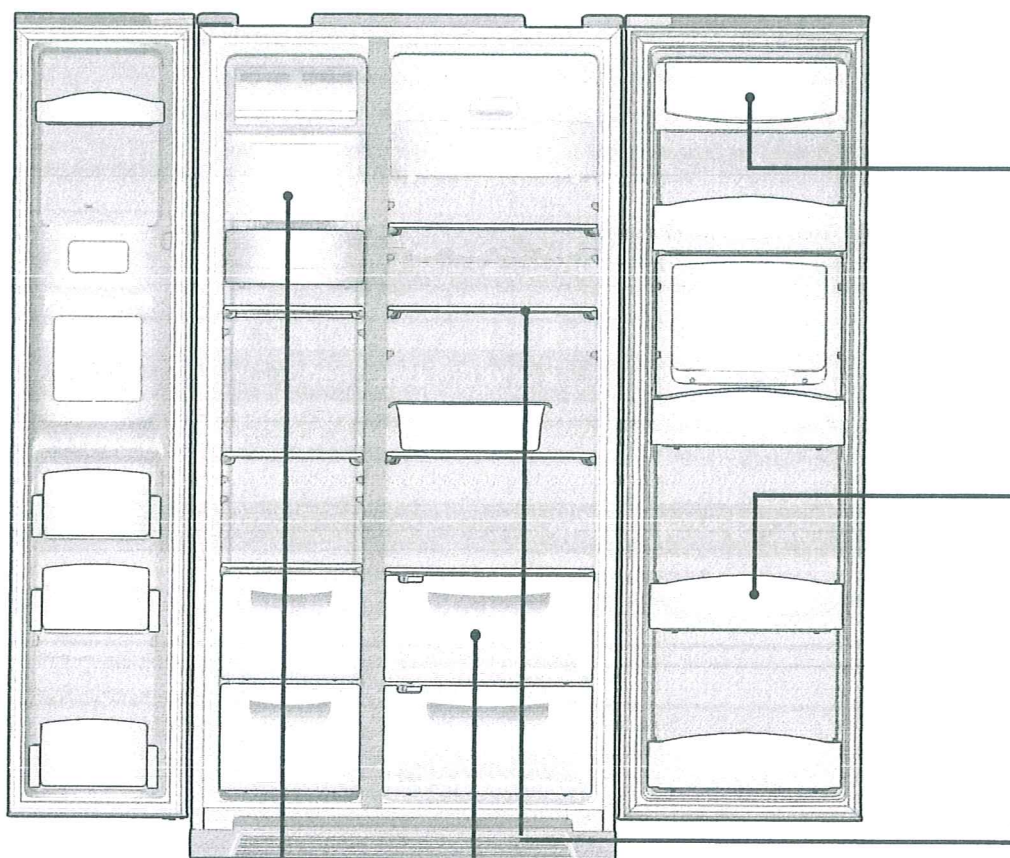




# Care & Cleaning

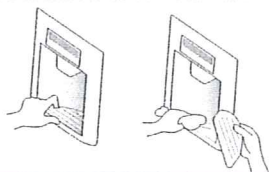
**Be sure to  
unplug first !**

※ Full - option models  
illustrated.



## Dispenser Water Shelf

- Remove the spill grill and clean the water shelf regularly.  
(The spill shelf is not self-draining.)

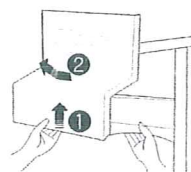


## Icecubes storage Case

- Removing ; Pull up the case assembly forward to remove.
- Replacing ; Fit to the side grooves and insert to the end.

If it is difficult to fully insert the case, remove it, rotate the swirl coil in the case or drive mechanism a quarter turn and insert again.

※ Do not store the icecubes too long.



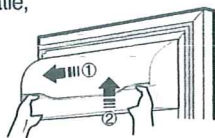
**Note** Never use any other electrical appliances together in the inside of the refrigerator for fear of electric shock or fire.

## Caution

- For your safety, press the (ICE MAKER LOCK) once, when cleaning (removing & replacing) the icecubes storage assembly.
- ※ Be careful not to hurt your hands and fingers when cleaning the assembly.

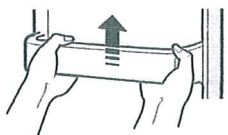
### Dairy Pocket

- Dairy Pocket Cover ; Open the cover a little, hold both ends and push left to remove.
- Dairy Pocket ; Hold both ends and pull upward to remove.



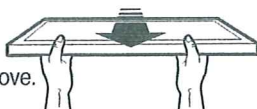
### Freezer & Refrigerator Pockets

- Hold both ends and pull up.



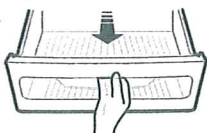
### Freezer & Refrigerator Shelves

- Open the doors fully, then pull the shelves forward to remove.



### Vegetable Case & Fruit Case

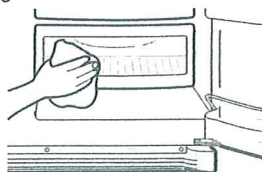
- Pull forward and lift up a little to remove.



## How to Clean

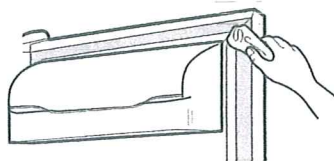
### Interior Parts

- Use cloth with water and mild(neutral) detergent to clean.



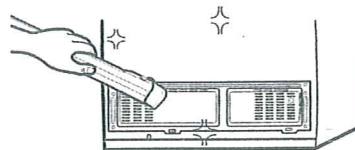
### Door Packing

- Use cloth with mild(neutral) detergent.



### Back (Machine Room)

- Remove dust on grill with a vacuum cleaner at least once a year.



### Caution

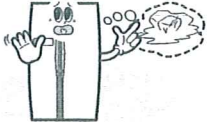
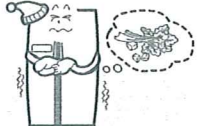
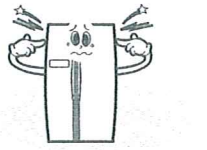
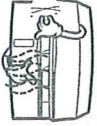
- Never use asoline(petrol), benzene(benzol), thinners etc., for they can damage the surfaces.





# Before You Call for Service...

Please checkup the following troubleshooting tips before you call for service !

Problem	Checkup Point	Action
<p>It never gets cold inside. Freezing &amp; refrigerating is not so good.</p> 	<ol style="list-style-type: none"> <li>1 Is the refrigerator unplugged ?</li> <li>2 Is the temperature set to [Low Mode] ?</li> <li>3 Is the refrigerator under direct sunlight or is any heat appliance placed near it ?</li> <li>4 Is the space between refrigerator back and the wall too close ?</li> </ol>	<ol style="list-style-type: none"> <li>1 Plug in the refrigerator.</li> <li>2 Set the temperature mode to Middle or High.</li> <li>3 Move to a place where there is no direct sunlight, no heat appliances around.</li> <li>4 Keep sufficient space (more than 10cm) between refrigerator back and the wall.</li> </ol>
<p>Foods in the refrigerator get frozen.</p> 	<ol style="list-style-type: none"> <li>1 Is temperature set to [Strong] ?</li> <li>2 Is surround temperature too low ?</li> <li>3 Is the food with much moisture stored close to the cold air spout ?</li> </ol>	<ol style="list-style-type: none"> <li>1 Set the temperature to [Middle] or [Low].</li> <li>2 Foods can be frozen if ambient temperature is below 5°C. Move to a place where the temperature is over 5°C.</li> <li>3 Place foods with moisture on the shelves close to the doors.</li> </ol>
<p>Strange sound from the refrigerator</p> 	<ol style="list-style-type: none"> <li>1 Is floor beneath the refrigerator uneven ?</li> <li>2 Is the space between refrigerator back and the wall too close ?</li> <li>3 Do any objects other stuff touch the refrigerator?</li> </ol>	<ol style="list-style-type: none"> <li>1 Move the refrigerator to a level and even floor.</li> <li>2 Keep sufficient space.</li> <li>3 Remove any object a way which touches the refrigerator.</li> </ol>
<p>Odour or disgusting smell from the inside</p> 	<ol style="list-style-type: none"> <li>1 Is the food stored uncovered or unwrapped ?</li> <li>2 Are the shelves and pockets stained with food stuff ?</li> <li>3 Is the food stored too long ?</li> </ol>	<ol style="list-style-type: none"> <li>1 Be sure to cover and wrap the foods.</li> <li>2 Clean them regularly. Once smell gets soaked to those parts, it is not easy to remove.</li> <li>3 Do not store foods for so long. A refrigerator is neither a perfect nor a permanent foods keeper.</li> </ol>





# Something strange ?

## Don't worry. Here is the answer.

	Case	Explanation
Heat	Front and side of refrigerator feels warm or hot.	● Pipes (refrigerant vessel) are placed beneath the surface to prevent moisture forming on it.
	Doors do not open easily.	● When you close the door and then open again immediately, the door is not easy to open. Warm air rushes into the inside to make the pressure difference. In this case wait for a minute, then it will open easily.
Strange Sound	It sounds like water is flowing from the refrigerator.	● When the compressor starts to run or stops, refrigerant which makes the inside cold flowing in the pipes can make such a sound. ● Defrosted water can also make such a sound. (This refrigerator adopts an automatic defrosting system.)
	Something cracking or click sound.	● Inside parts shrink and/or expand due to temperature change ---When the inside gets cold or when the door is open ---such sound can be made.
	Humming or buzz sound.	● Compressor or fans for cold air circulation can make such working sound. (If the refrigerator is not level, the sound can be louder.)
Frost & Dew	Dew or frost on the wall and/or food container surface in the freezer and refrigerator compartment.	Frost and/or dew can be made in the following cases ; ● High temperature and/or high humidity around the refrigerator ● When doors are open too long ● Foods with much moisture are stored uncovered or unwrapped ※ You can see the same appearance when cold water is poured in a glass cup and dew is forming on the surface of it.
	Dew on the interior lights cover	● The light bulb radiates heat while it is on, so when doors are open too long, dew can form on the light cover due to temperature difference.
	Dew on the cabinet surface	● In case it is highly humid around the refrigerator, moisture in the air sticks to the surface to form the dew.







# If the refrigerator can not pass through a door during installation, follow these steps.

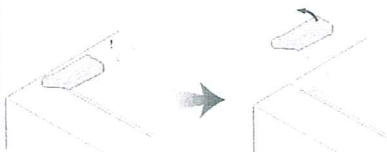
## ● Removing Freezer Door ●

※ Remove front bottom cover first, if it is attached.

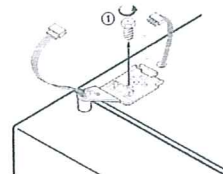
- 1** Remove the bottom cover first.  
Pull out the left collar of the coupling first, then hold the coupling and pull out the left water tube.  
(Dispenser Models Only)



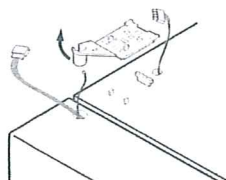
- 2** Unscrew top hinge cover with a screw driver.



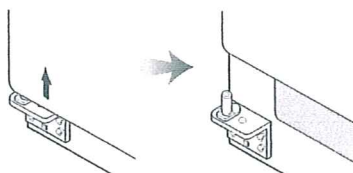
- 3** Turn top hinge fastener counterclockwise 3~4 times.  
Disconnect the harness wires.



- 4** Lift up the front of hinge to remove.  
(After the hinge is removed the door can fall down forward. Be careful !)

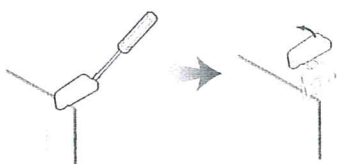


- 5** Be careful not to damage the water line when removing the door.

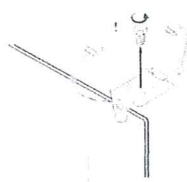


## ● Removing Refrigerator Door ●

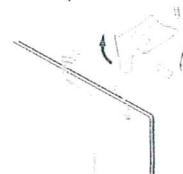
- 1** Unscrew top hinge cover with a screw driver.  
Insert a thin screw driver into the side groove of the cover to remove.



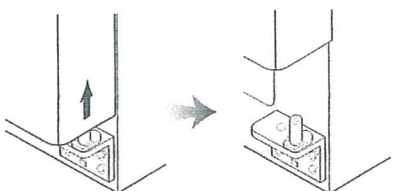
- 2** Turn top hinge fastener counterclockwise 3~4 times.  
Disconnect harness wires.



- 3** Lift up the front of hinge to remove.  
(After the hinge is removed the door can fall down forward. Be careful !)

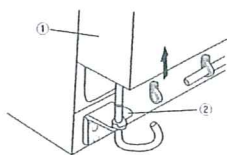


- 4** Lift the door straight up to remove.

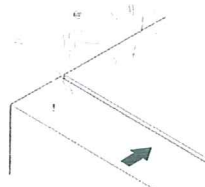


## ● Replacing Freezer Door ●

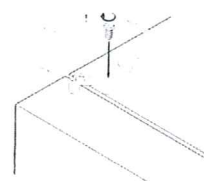
- 1** Insert the water tube into the hole of the bottom hinge pin first (Dispenser Models Only). Insert the bottom of freezer door into the bottom hinge pin.



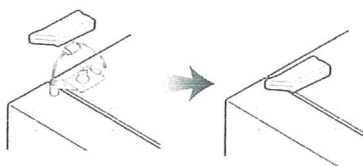
- 2** Insert the bottom hole of freezer door straight to the bottom hinge pin.



- 3** Let the top of door close to the cabinet and insert the top hinge pin to the top hole of freezer door. (Insert the back of hinge to the groove of protrusion first, then front to the top hole of door.)



- 4** Turn the hinge fastener tightly to the end. Connect harness wirings and screw ground wire.

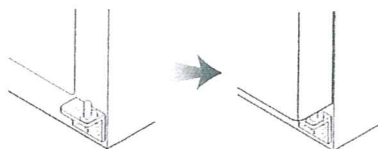


- 5** Insert the water tube far into the coupling. (Dispenser Models Only)

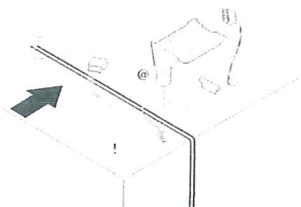


## ● Replacing Refrigerator Door ●

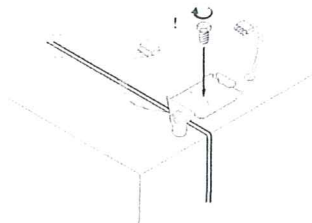
- 1** Insert the bottom hole of refrigerator door straight to the bottom hinge pin



- 2** Let the top of door close to the cabinet and insert the top hinge pin to the top hole of freezer door. (Insert the back of hinge to the groove of protrusion first, then front to the top hole of door.)



- 3** Turn the hinge fastener tightly to the end. Connect harness wirings and screw ground wire. Click and screw the top hinge cover.



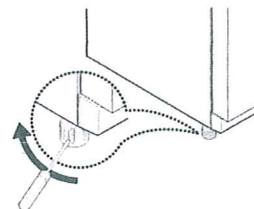


# Refrigerator Leveling & Door Adjustment ( If needed. )

Refrigerator must be level in order to maintain optimal performance and desirable front appearance.  
(If the floor beneath the refrigerator is uneven, freezer and refrigerator doors look unbalanced.)

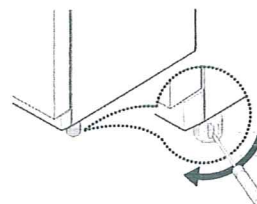
## In case freezer door is lower than refrigerator door...

Insert a screw driver (flat tip) into a groove of the left wheel  
(bottom of freezer) and turn it clockwise until the door is balanced.  
(clockwise to raise freezer door ; counterclockwise to lower)



## In case refrigerator door is lower than freezer door...

Insert a screw driver (flat tip) into a groove of the right wheel  
(bottom of refrigerator) and turn it clockwise until the door is balanced.  
(clockwise to raise refrigerator door ; counterclockwise to lower)



## Front Cover

After installation and/or door leveling, fasten front cover with screws.  
(Remove the screws on the front bottom panel first. Click and screw the cover)

### Caution

- The front of refrigerator needs to be higher just a little than the back for easy door closing, but if the wheel is raised too much for door balance, i.e. front of refrigerator is higher than the back, it can be difficult to open the door.

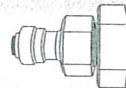


## How to install Water Line (Dispenser Models Only)

1. The water pressure should be 2.0~12.5kgf/cm<sup>2</sup> or more to run the automatic icemaker.  
※ Checkup your tap water pressure ; if a cup of 180cc is full within 10 seconds, the pressure is OK.
2. When installing the water tubes, ensure they are not close to any hot surfaces.
3. The water filter only "filters" water ; it does not eliminate any bacteria or microbes.
4. If the water pressure is not so high to run the icemaker, call the local plumber to get an additional water pressure pump.
5. The filter life depends on the amount of use. We recommend you replace the filter at least once every 6months.  
※ When attaching the filter, place it for easy access (removing & replacing)
6. After installation of refrigerator and water line system, select [WATER] on your control panel and press it for 2~3 minutes to supply water into the water tank and dispense water.
7. Use sealing tape to every connection of pipes/tubes to ensure there is no water leak.
8. The water tube should be connected to the cold water line.

### WATER SUPPLY KIT

※ Check the parts below for installing water supply. Some other necessary parts are available at your local service agents.



Connector  
(3014454520)



Holder  
(3012020700)



Screw x 4ea  
(7112401211)



Fastener A x 3ea  
(3011202000)



Filter Box  
(3019974100)

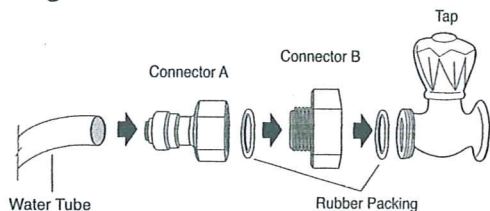


Water tube A/B  
(A:3019503200  
B:3019503300)

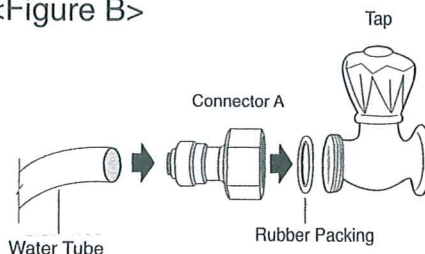
## Installation Procedure (Dispenser Models Only)

### 1. Join Connector to the tap water line

<Figure A>



<Figure B>



**N.B.**

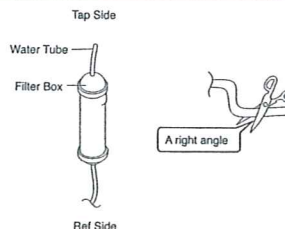
Place the rubber washer inside the tap connector and screw onto the water tap.

### 2. Get ready to install the Water Filter

- 1) Measure an approximate distance between the filter and the Water Tube and cut the tube off filter vertically.
- 2) Connect the tubes to the filter as the figure shows.

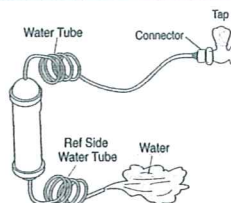
**N.B.**

Leave a sufficient distance when cutting the tubes.



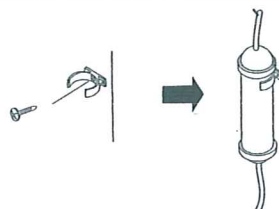
### 3. Remove any substances in the filter.

- 1) Open the main tap water valve and check if water comes out of the Water Tube.
  - 2) Check if the Water Valve is open in case water does not come out.
  - 3) Leave the valve open until clean water is coming out.
- ※ Initial water may contain some substances out of filter (manufacturing process).



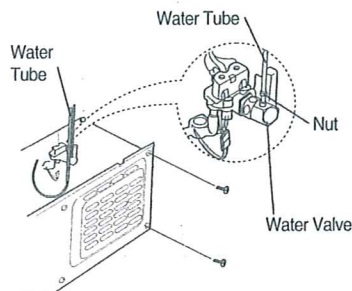
### 4. Attach the Filter Box

- 1) Screw and fasten the filter holder to the left/right side of the back of refrigerator.
- ※ In case the holder is not fastened well, remove the back paper of the tape on the filter holder and attach it."
- 2) Insert the filter box into the holder.



### 5. Connect the Water Tube to the refrigerator.

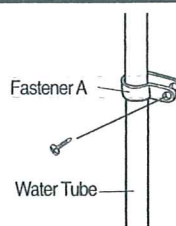
- 1) Remove the rear cover at the bottom back of the refrigerator.
- 2) Insert the fastening ring into the Water tube.  
(Be careful to follow the direction of the nut.)
- 3) Insert the Water Tube into the top of the Water Valve, turn the nut clockwise to fasten it. (The Water valve is to the right of the motors.)
- 4) Check for any bent tubes or water leaks; if so, re-check installation procedure.
- 5) Replace the rear cover. (The Water Tube should be placed between the groove of the refrigerator back and motor cover.)



Set the tube upright as the figure shows.

### 6. Fasten the Water Tube.

- 1) Fasten the Water Tube with the [Fastener A].
- 2) Check if the tube is bent or squeezed. If so, set it right to prevent any water leak.



### 7. After installation of Water Supply System

- 1) Plug in the refrigerator, press the [WATER] button on the control panel for 2~3 minutes to remove any air (bubble) in the pipes and drain out the initial water.
- 2) Check for the water leaks again through the water supply system (tubes, connectors and pipes) Rearrange the tubes again and do not move the refrigerator.

